



HLB121D

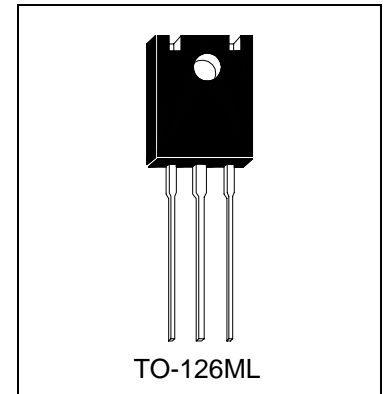
NPN Triple Diffused Planar Type High Voltage Transistor

Description

The HLB121D is a medium power transistor designed for use in switching applications.

Features

- High breakdown voltage
- Low collector saturation voltage
- Fast switching speed



Absolute Maximum Ratings ($T_A=25^\circ\text{C}$)

- Maximum Temperatures
 - Storage Temperature -55 ~ +150 °C
 - Junction Temperature +150 °C
- Maximum Power Dissipation
 - Total Power Dissipation ($T_C=25^\circ\text{C}$) 10 W
- Maximum Voltages and Currents
 - BV_{CBO} Collector to Base Voltage 600 V
 - BV_{CEO} Collector to Emitter Voltage 400 V
 - BV_{EBO} Emitter to Base Voltage 6 V
 - I_C Collector Current (DC) 300 mA
 - I_C Collector Current (Pulse) 600 mA
 - I_B Base Current (DC) 40 mA
 - I_B Base Current (Pulse) 100 mA

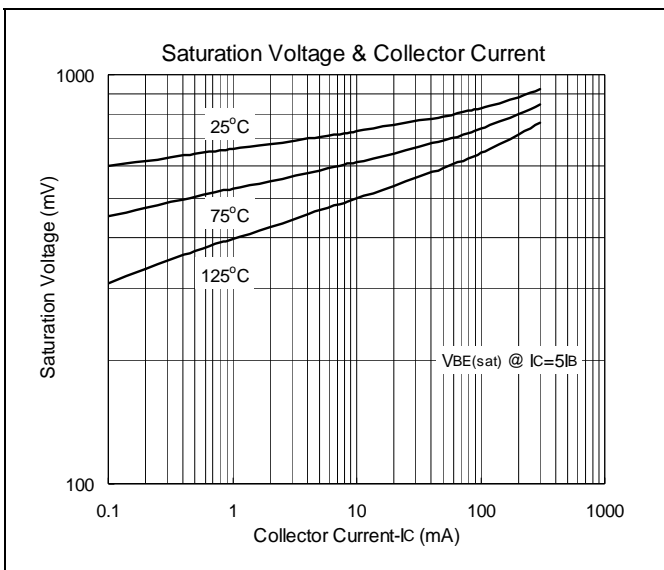
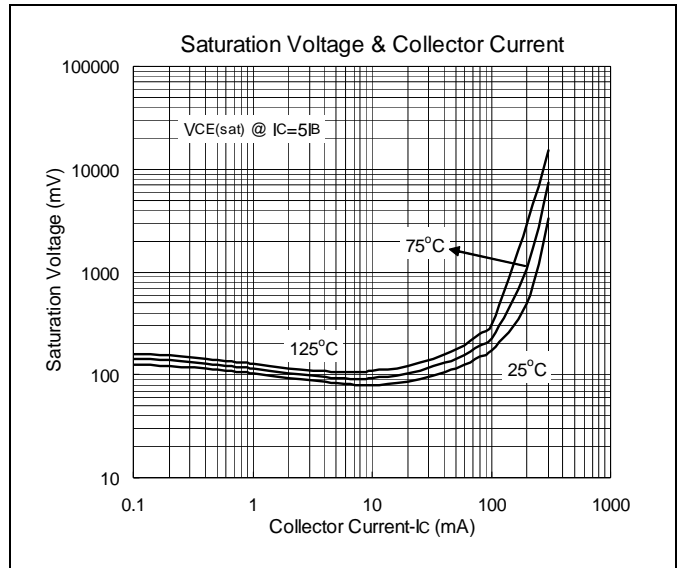
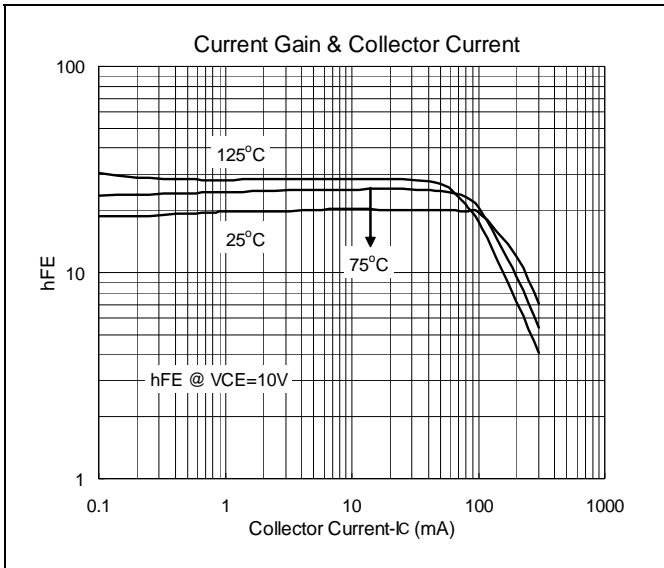
Electrical Characteristics ($T_A=25^\circ\text{C}$)

Symbol	Min.	Typ.	Max.	Unit	Test Conditions
BV_{CBO}	600	-	-	V	$I_C=100\mu\text{A}$
BV_{CEO}	400	-	-	V	$I_C=10\text{mA}$
BV_{EBO}	6	-	-	V	$I_E=10\mu\text{A}$
I_{CBO}	-	-	10	μA	$V_{CB}=550\text{V}$
I_{CEO}	-	-	10	μA	$V_{CB}=400\text{V}$
I_{EBO}	-	-	10	μA	$V_{EB}=6\text{V}$
* $V_{CE(sat)1}$	-	-	400	mV	$I_C=50\text{mA}, I_B=10\text{mA}$
* $V_{CE(sat)2}$	-	-	750	mV	$I_C=100\text{mA}, I_B=20\text{mA}$
* $V_{BE(sat)}$	-	-	1	V	$I_C=50\text{mA}, I_B=10\text{mA}$
* η_{FE1}	8	-	-		$V_{CE}=10\text{V}, I_C=10\text{mA}$
* η_{FE2}	10	-	36		$V_{CE}=10\text{V}, I_C=50\text{mA}$

*Pulse Test: Pulse Width $\leq 380\mu\text{s}$, Duty Cycle $\leq 2\%$



Characteristics Curve





TO-126ML Dimension

Marking:

Pb Free Mark
 Pb-Free: "●" (Note)
 Normal: None

Date Code Control Code

Note: Green label is used for pb-free packing
 Pin Style: 1.Emitter 2.Collector 3.Base

Material:
 • Lead solder plating: Sn60/Pb40 (Normal), Sn/3.0Ag/0.5Cu or Pure-Tin (Pb-free)
 • Mold Compound: Epoxy resin family, flammability solid burning class: UL94V-0

3-Lead TO-126ML
 Plastic Package
 HSMC Package Code: D

DIM	Min.	Max.
A	7.74	8.24
B	10.87	11.37
C	0.88	1.12
D	1.28	1.52
E	3.50	3.75
F	2.61	3.37
G	13	-
H	1.18	1.42
I	2.88	3.12
J	0.68	0.84
K	-	2.30
L	3.44	3.70
M	1.88	2.14
N	0.50	0.51

*: Typical, Unit: mm

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Soldering Methods for HSMC's Products

1. Storage environment: Temperature=10°C~35°C Humidity=65%±15%
2. Reflow soldering of surface-mount devices



Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Average ramp-up rate (T_L to T_P)	<3°C/sec	<3°C/sec
Preheat		
- Temperature Min (T_{Smin})	100°C	150°C
- Temperature Max (T_{Smax})	150°C	200°C
- Time (min to max) (t_s)	60~120 sec	60~180 sec
T_{Smax} to T_L		
- Ramp-up Rate	<3°C/sec	<3°C/sec
Time maintained above:		
- Temperature (T_L)	183°C	217°C
- Time (t_L)	60~150 sec	60~150 sec
Peak Temperature (T_P)	240°C +0/-5°C	260°C +0/-5°C
Time within 5°C of actual Peak Temperature (t_P)	10~30 sec	20~40 sec
Ramp-down Rate	<6°C/sec	<6°C/sec
Time 25°C to Peak Temperature	<6 minutes	<8 minutes

3. Flow (wave) soldering (solder dipping)

Products	Peak temperature	Dipping time
Pb devices.	245°C ±5°C	5sec ±1sec
Pb-Free devices.	260°C +0/-5°C	5sec ±1sec